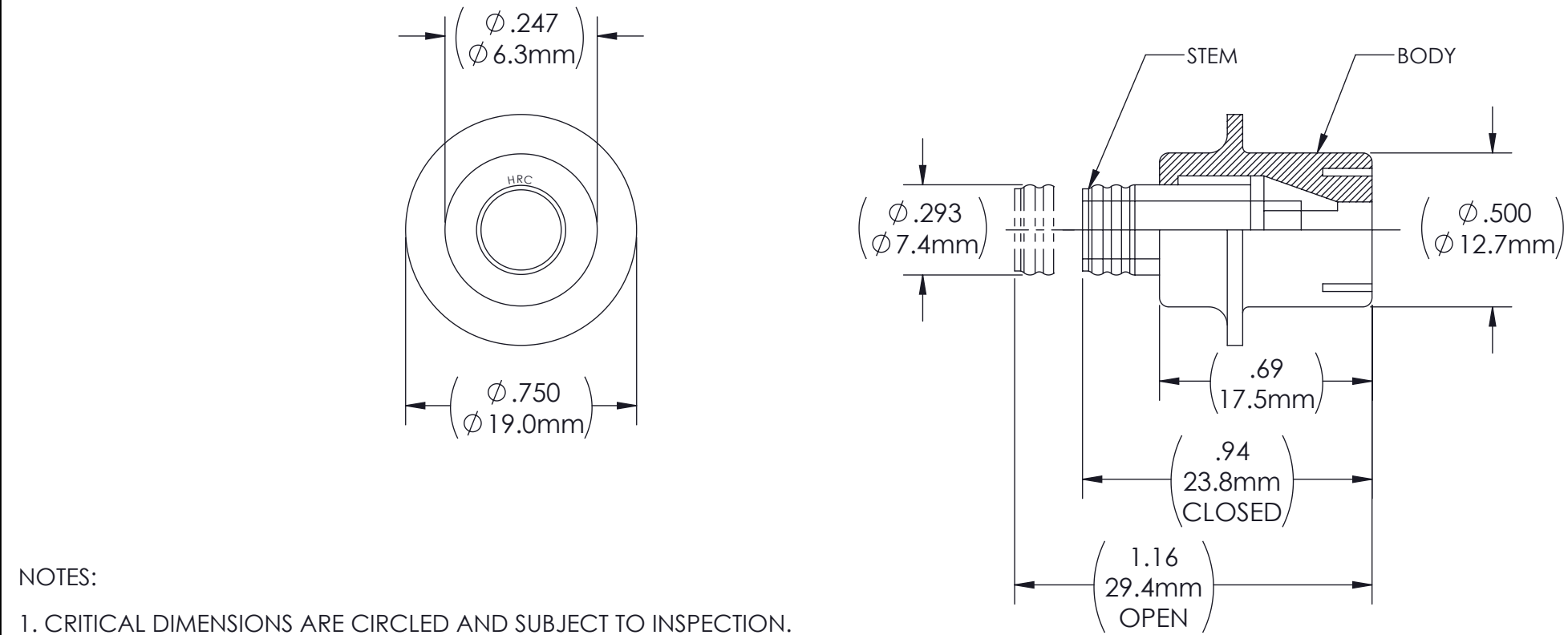




DRAWING NO. C320AC	REV B	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			1	19/64 WAS 7/32: TO DIM 1 5/32 & 15/16 ADD TOL ±1/32 & REDRAWN	10-08-96	JW
			B	UPDATE BORDER, ADD METRIC DIMS. NOTES, BOM. ECN 5183	4/17/12	AK



- NOTES:
1. CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
 2. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
 3. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL DIMENSION IN METRIC BELOW.


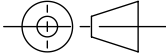
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA		FINISH		PUSH PULL VALVE, ASSY.	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION	
					

DRAWING NO. C320AC	REV B	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
				SEE SHEET ONE		

BILL OF MATERIAL
BODY: 259X78R PVC RED
STEM: 230495R PVC RED

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.

DRAWN BY	M.S.	DATE	02-27-86	 Halkey-Roberts		
APPROVED BY		DATE				
MATERIAL						
FINISH				TITLE	PUSH-PULL VALVE, ASSY.	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION		SIZE	DRAWING NO.	REV
				A	C320AC	B
				SCALE	DO NOT SCALE DRAWING	SHEET
				4:1		2 OF 2